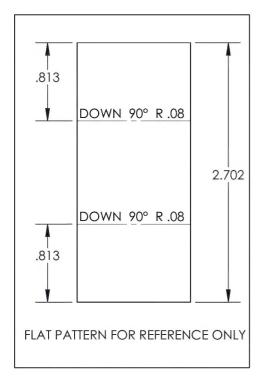
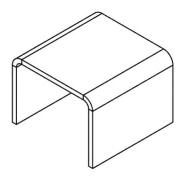
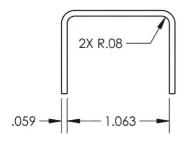
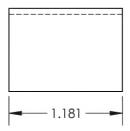
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED









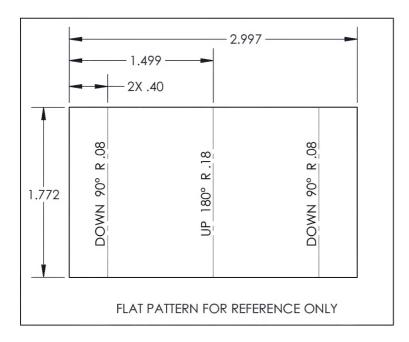
(-E)

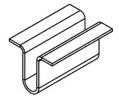
**GUSSET PLATE** 

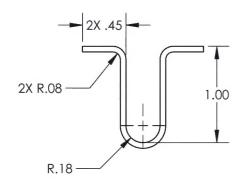
			ROSPACE		
TITLE	ENGINE STAND				
DWG NO.	DWG NO. 8819331000-E				
MAT'L 1018/1020	)		DRAWN BY:	CLOUGH	
		SE SPECIFIED	APPROVED	a Gilber	T.
.xxx ± .010	DIMENSIONS ARE IN INC E ± .010 FRACTIONS		HEAT TREAT	, ,	
.XX ± .03		ANGLES ±.5°  RP EDGES .015 x 45°	FINISH		
1. BREAK ALL SH	ARP EDG		SPEC		
OR .015R			USED ON MODEL		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING					
SCALE 1.	1	DATE 11	/5/2015	SHEET 1 OF	- 2

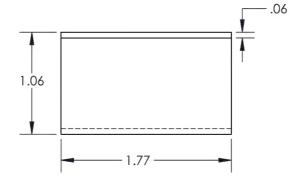
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		REVISIONS			
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED









(-FB)

SADDLE

	ART	,	
ENGIN	NE STAN	D	
DWG NO. 88193	331000-F	В	REV G
MAT'L 1018/1020	DRAWN BY:	CLOUGH	
UNLESS OTHERWISE SPECIFIE DIMENSIONS ARE IN INCHES  .XXX ± .010 FRACTIONS ± 1// .XX + .03 ANGLES ±.5° .X ± .1  1. BREAK ALL SHARP EDGES .015 x OR .015R	HEAT TREAT FINISH 45. SPEC	9 Gilber	t .
2. DIMENSIONAL LIMITS APPLY AFTI PLATING	R		
SCALE 1.1 DATE	11/5/2015	SHEET 2 OF	2